



# Safety Data Sheet

## KEX Tire Repair Materials

Product #s: KX-511F, KX-512F

SDS #: RTT-KX-007

Rev. # 7

Rev. Date: 01/13/2023

### **1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**Product Name:** All Purpose Cement

**Chemical Family:** Polymer in Alkane & Ketone Solution

**Product Use:** Adhesive

**Restrictions on Use:** Use as directed by manufacturer

**Manufacturer:** Rema Tip Top North America Inc.  
1500 Industrial Blvd.  
Madison, GA  
Phone 706-752-4000

**24-Hour Emergency Phone Number:** North America: 800-424-9300 (CHEMTREC)  
International: 703-527-3887 (CHEMTREC) Collect Calls Accepted

### **2. HAZARDS IDENTIFICATION**

#### **GHS Classification**

##### **Health Hazards**

Skin Irritation, Category 2

Eye Irritation, Category 2A

Reproductive Toxicity, Category 2

Specific Target Organ Systemic Toxicity, Single Exposure, Category 3, Central Nervous System [Inhalation, Ingestion]

Specific Target Organ Systemic Toxicity, Repeated Exposure, Category 3, Liver, Kidney [Inhalation, Ingestion]

Aspiration Hazard, Category 1

##### **Physical Hazards**

Flammable Liquid, Category 2

##### **Environmental Hazards**

Acute Aquatic Toxicity, Category 2

Chronic Aquatic Toxicity, Category 2

##### **GHS Labeling**

**Pictograms:**



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**Signal Word: Danger!**

### Hazard Statements

H225: Highly flammable liquid and vapor  
H304: May be fatal if swallowed and enters airways  
H315: Causes skin irritation  
H319: Causes serious eye irritation  
H336: May cause drowsiness or dizziness  
H361: Suspected of damaging fertility or the unborn child  
H373: May cause damage to organs through prolonged or repeated exposure  
H401: Toxic to aquatic life  
H412: Harmful to aquatic life with long lasting effects.

### Precautionary Statements

#### Prevention:

P201: Obtain special instructions before use.  
P202: Do not handle until all safety precautions have been read and understood.  
P210: Keep away from heat/sparks/open flames/hot surfaces. – No smoking.  
P233: Keep container tightly closed.  
P235: Keep cool.  
P240: Ground/bond container and receiving equipment.  
P241: Use explosion-proof electrical/ventilating/lighting/equipment.  
P242: Use only non-sparking tools.  
P243: Take precautionary measures against static discharge.  
P260: Do not breathe vapors.  
P264: Wash hands and exposed skin thoroughly after handling.  
P271: Use only outdoors or in a well-ventilated area.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/eye protection/face protection.  
P281: Use personal protective equipment as required.

#### Response:

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor.  
P302 + P352: IF ON SKIN: Wash with plenty of soap and water.  
P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.



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P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313: IF exposed or concerned: Get medical advice/attention.

P321: Specific treatment found in supplemental First Aid Section of this SDS (Section 4).

P332 + P313: If skin irritation occurs: Get medical advice/attention.

P337 + P313: If eye irritation persists: Get medical advice/attention.

P362: Take off contaminated clothing and wash before reuse.

P370 + P378: In case of fire: Use dry chemical, foam, carbon dioxide or water spray for extinction.

### Storage:

P403 + P233 + P235: Store in a well-ventilated place. Keep container tightly closed. Keep cool.

P405: Store locked up.

### Disposal:

P501: Dispose of contents/container in accordance with local/regional/national regulations.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### Chemical characterization

Polymer in Alkane & Ketone Solution

| Component*                           | CAS #       | Weight % |
|--------------------------------------|-------------|----------|
| Heptane, branched, cyclic and linear | 426260-76-6 | 60 - 70  |
| Acetone                              | 67-64-1     | 20 - 25  |

## 4. FIRST AID MEASURES

### Inhalation

**Symptoms & Effects:** Nausea, headache, dizziness, drowsiness, irritation of the nose, throat, and lungs

**Measures:** Immediately move outdoors or to fresh air. If not breathing or if breathing is difficult, provide artificial respiration or oxygen. If irritation occurs, seek medical attention.

### Skin Contact

**Symptoms & Effects:** Slight skin irritation, redness

**Measures:** Wash contaminated areas with plenty of water after use. Wash contaminated clothing before reuse. If skin irritation persists, seek medical attention.

### Eye Contact

**Symptoms & Effects:** Eye irritation, stinging sensation, tearing, redness

**Measures:** Immediately flush eyes gently with plenty of water for at least 15 minutes. While washing, remove contact lenses if present and easy to do so and continue rinsing. Rinse beneath eyelids by holding eyelids apart with clean fingers while washing. If eye irritation persists, seek medical attention.



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### Ingestion

**Symptoms & Effects:** Stomach or intestinal irritation, nausea, vomiting, dizziness, drowsiness

**Measures:** Seek immediate medical attention. If awake and alert, rinse mouth and drink plenty of water to help dilute the material. DO NOT induce vomiting as this substance is an aspiration hazard. Do not give liquids to a drowsy or unconscious person. If vomiting occurs, keep heads below hips to prevent aspiration.

## 5. FIRE FIGHTING MEASURES

**Suitable Extinguishing Media:** Dry chemical, Carbon dioxide, Alcohol-resistant foam

**Unsuitable Extinguishing Media:** Water may be ineffective.

**Hazardous Combustion Products:** Carbon monoxide, Carbon dioxide

**Protective Equipment for Fire-Fighters:** Wear full firefighting turn-out gear (full Bunker gear), and respiratory protection (SCBA).

**Precautions for Fire-Fighters:** Water may be ineffective for extinguishment, unless used under favorable conditions. Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge, or other ignition sources at locations near the material handling point. Use water spray to cool fire exposed containers and structures if this can be done with minimal risk. Avoid spreading burning material with water used for cooling purposes.

## 6. ACCIDENTAL RELEASE MEASURES

**Protective Equipment:** Recommended to wear chemical splash goggles & gloves and discard of gloves that show tears, pinholes, or signs of wear. Wear proper garments to reduce skin exposure, such as long-sleeves and pants.

**Personal Precautions:** Persons not wearing proper PPE should be excluded from the area of contamination until clean-up has been completed.

**Environmental Precautions:** Do not allow discharge into drains, surface waters, or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained or if material discharges into drains or ground water.

**Methods & Materials for Clean-Up:** Absorb material with inert materials. Shovel or gather material and place in appropriate container for disposal. Wash spill area thoroughly with plenty of water.

## 7. HANDLING AND STORAGE

**Handling:** Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear



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proper PPE when handling this product including protective gloves, chemical splash goggles, and impervious clothing. Regular laundering of contaminated clothing is essential to reduce indirect skin contact with this material.

**Storage:** Store in a cool, well-ventilated area, away from heat and ignition sources as well as from incompatible materials (see below). Keep container tightly closed and store locked up. Keep away from food, drink, and animal foodstuffs.

**Incompatible Materials:** Strong oxidizing agents, Strong reducing agents, Inorganic acids, Halogens

### 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

#### Exposure Limits :

Exposure Limits have not been established for this product.

#### Heptane CAS # 426260-76-6

|       |                                    |                                    |
|-------|------------------------------------|------------------------------------|
| OSHA  | Permissible Exposure Limit (PEL)   | 500 ppm (2,000 mg/m <sup>3</sup> ) |
| ACGIH | Time Weighted Average (TWA)/(STEL) | 400 ppm/500 ppm                    |
| NIOSH | Recommended Exposure Limit (REL)   | 85 ppm (350 mg/m <sup>3</sup> )    |

#### Acetone CAS # 67-64-1

|       |                                         |                                                                  |
|-------|-----------------------------------------|------------------------------------------------------------------|
| OSHA  | Permissible Exposure Limit (PEL)        | 1,000 ppm (2,400 mg/m <sup>3</sup> )                             |
| ACGIH | Time Weighted Average (TWA)/(STEL)      | 250 ppm/500 ppm                                                  |
| NIOSH | Recommended Exposure Limit (REL)/(CEIL) | 250 ppm (590 mg/m <sup>3</sup> )/ 440 ppm/1800 mg/m <sup>3</sup> |

**Engineering Controls:** Use product in a well-ventilated area.

**Occupational Exposure Controls:** Ensure adequate ventilation, especially in confined areas. Consider all potential hazards of this material, applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting PPE. Ensure that eyewash stations and safety showers are proximal to the work location. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

**Protective and Hygiene Measures:** Wash hands before breaks and after handling product. When using, do not eat, drink, or smoke. In case of clothes contamination, remove and wash contaminated clothing before re-use.

**Eye Protection:** Recommended to wear splash goggles when there is potential for the exposure of the eyes to the product. Have a suitable eye wash station or bottle nearby in case of splashing into the eyes.

**Hand Protection:** Recommended to wear gloves when using this product, and to discard of gloves that show tears, pinholes, or signs of wear.

**Skin Protection:** Recommended to wear long-sleeved clothing, pants and proper foot covering in order to minimize direct skin contact with the product. If skin irritation develops, contact your facility health and



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safety professional or your local safety equipment supplier to determine the proper personal protective equipment for your use.

**Respiratory Protection:** Although unlikely, a NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be appropriate under certain circumstances or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release or other circumstances where an air-purifying respirator may not provide adequate protection.

### **9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance:** Opaque, White Liquid

**Odor:** Mild

**Odor Threshold:** No data available

**pH:** No data available

**Melting/Freezing Point:** -133°F (-92°C)

**Boiling point/range:** > 170°F (> 75°C)

**Flash point (Tag closed cup):** -4°F (-20°C)

**Evaporation rate:** > 1 n-Butyl Acetate

**Flammability: Lower Limit:** 1.1% (V) **Upper Limit:** 13.2% (V)

**Vapor pressure:** 186 mmHg @ 68°F (20°C)

**Relative vapor density:** > 2 (Air = 1)

**Density:** 0.71 g/cm<sup>3</sup> (5.9 lb/gal) @ 77°F (25°C)

**Solubility in water:** Partially Soluble

**Partition coefficient (n-octanol/water):** No data available

**Auto-ignition temperature:** 399°F (204°C)

**Ignition temperature:** No data available

**Decomposition temperature:** No data available

**Viscosity (dynamic):** No data available

### **10. STABILITY AND REACTIVITY**

**Reactivity:** No decomposition if stored and applied as directed.

**Chemical Stability:** Stable under normal conditions.

**Possibility of Hazardous Reactions:** Will not react under normal conditions.

**Conditions to Avoid:** Excessive heat, repeated direct sunlight exposure

**Incompatible Materials:** Strong oxidizing agents, Strong reducing agents, Inorganic acids, Halogens

**Hazardous decomposition products:** Carbon monoxide, Carbon dioxide



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### 11. TOXICOLOGICAL INFORMATION

**Primary Routes of Exposure:** Skin contact, Eye contact, Ingestion, Inhalation

**Symptoms Related to Physical, Chemical and Toxicological Characteristics:** Nausea, irritation of the nose, throat and airways, dizziness, drowsiness, and headache. This substance is an aspiration hazard.

**Delayed and Immediate Effects & Chronic Effects from Exposure:** This material may harm fertility or harm the unborn child due to preliminary tests performed on laboratory animals. Reproductive effects on humans are currently unknown. This material may lead to central nervous system depression and effects such as dizziness and drowsiness. This substance may harm the liver and kidneys with repeated, long-term exposure.

**Measures of Toxicity:**

Acute toxicities are calculated based on component toxicities.

Mixture: Acute Oral Toxicity: LD<sub>50</sub> Rat: > 5,000 mg/kg

Acute Dermal Toxicity: LD<sub>50</sub> Rabbit: > 5,000 mg/kg

Acute Inhalation Toxicity: LC<sub>50</sub> Rat: > 20 mg/l

**Heptane**

**CAS # 426260-76-6**

Acute Oral Toxicity LD<sub>50</sub> Rat: > 15,000 mg/kg

Acute Dermal Toxicity LD<sub>50</sub> Rabbit: > 3,160 mg/kg

Acute Inhalation Toxicity LC<sub>50</sub> Rat: >25,000 ppm

**Acetone**

**CAS # 67-64-1**

Acute Oral Toxicity LD<sub>50</sub> Rat: 5,800 mg/kg

Acute Dermal Toxicity LD<sub>50</sub> Rat: > 20,000 mg/kg

Acute Inhalation Toxicity LC<sub>50</sub> Rat: > 16,000 ppmV

**Carcinogen Claims:**

OSHA: **No**, International Agency for Research on Cancer (IARC): **No**

ACGIH: **No; Acetone, A4 [Not Classifiable]**,

National Toxicology Program (NTP) Report on Carcinogens: **No**

### 12. ECOLOGICAL INFORMATION

**Eco-toxicity:** This substance is expected to be toxic to aquatic organisms with long lasting effects. It is strongly advised that this substance does not enter the environment. Local authorities should be advised if significant spillages cannot be contained or if material discharges into drains or ground water.

**Heptane**

**CAS # 426260-76-6**

Toxicity to Fish LC<sub>50</sub> – 4.0 mg/l (Goldfish; 24 h)



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Toxicity to Daphnia LC<sub>50</sub> – 375 mg/l (Tilapia; 96 h)  
EC<sub>50</sub> – 0.2 mg/l (chaetogammarus marinus; 48 h)

**Acetone** CAS # 67-64-1  
Toxicity to Fish LC<sub>50</sub> – 5,540 mg/l (Rainbow Trout; 96 h)  
LC<sub>50</sub> – 8,300 mg/l (Bluegill; 96 h)  
LC<sub>50</sub> – 8,733 mg/l (Fathead Minnow; 96 h)  
Toxicity to Daphnia EC<sub>50</sub> – 13,500 mg/l (Water flea; 48 h)

**Persistence & Degradability:** No data available; Substance is readily biodegradable.

**Bio-accumulative Potential:** No data available

**Mobility in Soil:** No data available

**Other Adverse Effects:** No data available

### 13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with Federal, State or Local regulations.  
Contaminated packaging should be emptied as far as possible before disposal.

### 14. TRANSPORT INFORMATION

#### **DOT SHIPPING CLASSIFICATION:**

UN NUMBER: UN1133

PROPER SHIPPING NAME: Adhesives (Contains: n-Heptane, Acetone)

TRANSPORTATION HAZARD CLASS: 3

PACKING GROUP: II

HAZARD LABEL: 3

#### **IMDG (Marine) SHIPPING CLASSIFICATION:**

IMDG CODE: 3

UN NUMBER: UN1133

MARINE POLLUTANT: Yes

EmS: F-E; S-D

IMDG PACKING GROUP: II

HAZARD LABEL: 3

#### **Description of the goods**

ADHESIVES (Contains: n-Heptane, Acetone)

#### **IATA (Air) SHIPPING CLASSIFICATION:**

ICAO/IATA-DGR: 3

UN NUMBER: UN1133

HAZARD LABEL: 3

#### **Description of the goods**

Adhesives (Contains: n-Heptane, Acetone)



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### 15. REGULATORY INFORMATION

All components of this product conform to the following national inventory requirements. US TSCA, EU EINECS and Canada DSL  
Heptane is listed under TSCA Section 12(b)

#### SARA Title III

##### Section 302 – Extremely Hazardous Chemicals

The following ingredients are subject to the supplier notification requirements of Section 302 of the Superfund Amendments and Reauthorization Act (SARA/EPCRA) and the requirements of 40 CFR Part 37 *None Listed*

##### Section 313 – Toxic Chemicals

The following ingredients are subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act (SARA/EPCRA) and the requirements of 40 CFR Part 37

| Component | CAS #   | Weight % | CERCLA RQ |
|-----------|---------|----------|-----------|
| Acetone   | 67-64-1 | <25      | 5,000     |

### OTHER FEDERAL REGULATIONS

Components of this product are subject to RCRA Hazardous Waste requirements.  
Clean Air Act (CAA) Hazardous Air Pollutants requirements and OSHA Process Safety Management (PSM) high hazard requirements.

### CANADIAN REGULATIONS

WHMIS 2015 Classification: Same as OSHA GHS Classification.

### STATE REGULATIONS

California Hazardous Substances List/Permissible Exposure List  
California Toxic air contaminants  
Connecticut Permissible Exposure Limits  
Delaware List of Chemicals and RQs  
Hawaii Permissible Exposure Limits  
Idaho Toxic Air Pollutants  
Illinois Toxic Air Contaminants List  
Louisiana Toxic Air Pollutants  
Maine Hazardous Air Pollutants  
Maryland Toxic Air Pollutants for Existing Sources  
Massachusetts Hazardous Substances List  
Michigan Permissible Exposure Limits  
Minnesota Hazardous Substances



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Minnesota Permissible Exposure Limits  
Nebraska Hazardous Air Pollutants  
New Jersey RTK Hazardous Substances List/TCPA Extremely Hazardous Substances List  
New York List of Hazardous Substances  
Ohio Toxic Air Contaminants  
Oklahoma Toxic Air Contaminants  
North Carolina TAP Emissions Rates Requiring a Permit  
Pennsylvania Hazardous Substances List  
Rhode Island Toxic Air Contaminants  
Tennessee Permissible Exposure Limits  
Vermont Hazardous Air Contaminants/Permissible Exposure Limits  
Washington Permissible Exposure Limits for Airborne Contaminants.  
West Virginia Toxic Air Pollutant List  
Wisconsin hazardous Air Contaminants

**Note:** Entries under Section 15 are not intended to be all inclusive of Federal and State laws and regulations. Please consult the appropriate agencies for further clarification of any requirements.

### **16. OTHER INFORMATION**

This SDS conforms to the OSHA Hazard Communication Standard 1910.1200 published in the Federal Register March 26, 2012

#### **MEDICAL EMERGENCIES:**

**Call CHEMTREC 24 hours a  
Day for emergency information  
800-424-9300**

#### **FOR ANY OTHER INFORMATION:**

**REMA TIP TOP NORTH AMERICA INC.  
300 Tice Blvd, Suite 250  
WOODCLIFF LAKE, NJ 07677  
201-256-8200**

**NOTICE:** KEX TIRE REPAIR believes that the information contained on this safety data sheet is accurate. The suggested procedures are based on experience as of the date of publication. They are not necessarily all-inclusive, nor fully adequate in every circumstance. Also, the suggestions should not be confused with, nor followed in violation of, applicable laws, regulations, rules, or insurance requirements.

**NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE.**